

[CLIENT] PMO Training
Tier 2 PMO Final Skills Assessment

Following the completion of hands-on training, Packaging Machine Operators should be able to successfully demonstrate all of the following skills. Check "Pass" if his/her skills meet requirements. If he/she is unable to perform the skill, check "Fail" and indicate in the Comments area what additional action is required for the operator to obtain that skill.

Operator Name: _____ Date: _____

Trainer Name: _____

Pass	Fail	Skill	Comments
		Fastback	
		1.	Describe the flow of extruded product from the Processing area to/through the Fastback.
		2.	Describe the flow of Twinscrew product from the Processing area to/through the Fastback.
		3.	At the Fastback Panels, describe the proper switch positions to deliver extruded product to machine #2.
		4.	At the Fastback Panels, describe the proper switch positions to deliver Twinscrew product to machine #3.
		5.	At the Fastback Panels, describe the process for rebooting the Fastback.

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		Scales		
		6.	Demonstrate how to adjust amps.	
		7.	Demonstrate how to adjust time.	
		8.	Demonstrate how to modify an existing program (preset).	
		9.	Enter a new program (preset).	
		10.	Rezero the scale.	
		Casepacker		
		11.	Explain the operation of the Robot, including X and Y axis motion.	
		12.	Recall an existing bag program.	

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		13.	Do a changeover, including the Smart Trak, Pick Head, Cassette and Ram.	
		14.	Explain the difference between Frito Lay and Shearer Pick Heads.	
		15.	Adjust the Seal Check Height Adjustment Hand Wheel.	
		16.	Adjust the guide chutes.	
		17.	From the programming panel, empty product and reset the Casepacker.	
		18.	Demonstrate how to recall an existing program.	
		19.	Demonstrate how to run the Casepacker in Auto Cycle	
		20.	From the Manual Adjustment screen, demonstrate how to adjust Casepacker parameters.	

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Seal Check Unit			
		21.	Describe the major parts of the unit.
		22.	Explain the function of LVDTs 1 and 2 in checking seal quality.
		23.	Explain the concept of the Seal Check "Window."
		24.	Describe the information provided in the Last 10 Bags screen.
		25.	After setting up the Casepacker and Seal Check Unit, run 15 bags.

The operator successfully completed the assessment.

_____ Date: _____
 [Trainer Signature]

Notes:

